

# Nylon Film

Nylon is a 5-layer co-extruded film featuring excellent barrier properties, superior tear resistance, good clarity and strength. It is designed with superior oxygen transmission rate (OTR) qualities, making it most suitable for use in modified atmosphere packaging (MAP) and as an aroma, gas, flavor and solvent barrier.

Polyrol pre-opened bags on a roll are guaranteed to run on most industry standard bagging equipment.



## USER BENEFITS

- Superior oxygen transmission rate
- Excellent puncture resistance
- Good clarity and strength

## TYPICAL APPLICATIONS

- Frozen and IQF Food Products
- Meat, Poultry, Fish and Meat By-Products
- Fresh Produce, Fruits and Vegetables
- Pet Food
- Snacks
- Any application where excellent barrier properties and strength are required

## TECHNICAL SPECIFICATIONS

**Compliances:** FDA 21 CRF 177.1520

**Press Printing:** Yes

**Imprinting:** Yes

**Trim Seal:** No

**Mil Thickness:** 2.0, 2.5

Performance Data:	U/M	2.0/SD	2.5/ET	ASTM
Haze	%	10.6	12.3	D-1003
Puncture Resistance (Dart)	grams	422	456	D-1709
Tensile Strength MD	psi	3719	3750	D-882A
Tensile Strength TD	psi	3793	3775	D-882A
Elongation MD	%	623	615	D-882A
Elongation TD	%	707	735	D-882A
Elmendorf Tear MD	grams	123	154	D-1922
Elmendorf Tear TD	grams	145	181	D-1922
OTR	cc/100in <sup>2</sup> /day	4.8	3.8	D-3985
MVTR	g/100in <sup>2</sup> /day	.51	.41	F-1249

*Above chart reflects nominal test data values. Actual results may fluctuate due to inherent process variation. Test data and mil thickness reflect Nylon material only. Certain minimum purchase volumes may apply.*